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Notice of Allowability	Application No.	Applicant(s)	
	09/852,267	BAN ET AL.	
	Examiner	Art Unit	
	Kuang Y. Lin	1725	
The MAILING DATE of this communication ap All claims being allowable, PROSECUTION ON THE MERITS herewith (or previously mailed), a Notice of Allowance (PTOL-I NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT of the Office or upon petition by the applicant. See 37 CFR 1.3	IS (OR REMAINS) CLOSED in 85) or other appropriate common RIGHTS. This application is 8 and MPEP 1308.	n this application. If not included unication will be mailed in due couplect to withdrawal from issue	d ourse. THIS
 This communication is responsive to the amendments of the allowed claim(s) is/are 1, 3-10, 20, 21, 23-31. 	or Dec. 10, 2003 and Dec. 30, 2	<u>2003</u> .	
 The dillowed stallings listate 1, 3 70, 20, 21, 23 97. The drawings filed on 10 May 2000 are accepted by the 	Examiner.		
Acknowledgment is made of a claim for foreign priority a) ☐ All b) ☐ Some* c) ☐ None of the:		or (f).	
 Certified copies of the priority documents have 	ave been received.		
2. Certified copies of the priority documents have	ave been received in Application	on No	
3. Copies of the certified copies of the priority		d in this national stage application	on from the
International Bureau (PCT Rule 17.2(a)).			
* Certified copies not received: 5. Acknowledgment is made of a claim for domestic priority reference was included in the first sentence of the speci (a) The translation of the foreign language provisional Acknowledgment is made of a claim for domestic priority in the first sentence of the specification or in an Applicat	fication or in an Application Da al application has been receive y under 35 U.S.C. §§ 120 and/o	ta Sheet. 37 CFR 1.78. d.	
Applicant has THREE MONTHS FROM THE "MAILING DATE" below. Failure to timely comply will result in ABANDONMENT			
 A SUBSTITUTE OATH OR DECLARATION must be sul INFORMAL PATENT APPLICATION (PTO-152) which g 			OTICE OF
 CORRECTED DRAWINGS (as "replacement sheets") n (a) ☐ including changes required by the Notice of Draftsp 1) ☐ hereto or 2) ☐ to Paper No 		v (PTO-948) attached	
(b) ☐ including changes required by the proposed drawing(c) ☐ including changes required by the attached Examing		h has been approved by the Exa in the Office action of Paper No	
Identifying indicia such as the application number (see 37 CFF each sheet. Replacement sheet(s) should be labeled as such i			eack) of
 DEPOSIT OF and/or INFORMATION about the de attached Examiner's comment regarding REQUIREMENT FOR 			ote the
Attachment(s)			
1☐ Notice of References Cited (PTO-892)		ormal Patent Application (PTO-1	•
2☑ Notice of Draftperson's Patent Drawing Review (PTO-948) 3☑ Information Disclosure Statements (PTO-1449 or PTO/SB	/08\	mmary (PTO-413), Paper No. <u><i>01</i></u> mendment/Comment	<u> 120</u> .
Paper No			200
4 Examiner's Comment Regarding Requirement for Deposit of Biological Material	9∐ Other	Statement of Reasons for Allowa	ance
		Kuang Y. Lin Primary Examiner Art Unit: 1725	

Application/Control Number: 09/852,267

Art Unit: 1725

1. An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Mr. Caldron on Jan. 20, 2004.

The application has been amended as follows:

IN THE CLAIMS

Cancel claims 22 and 32 without forfeiting to file a continuation application thereto.

REASONS FOR ALLOWANCE

2. The following is an examiner's statement of reasons for allowance: none of the prior art reference shows either (1) cooling rate of an uncoated portion of the cavity is 500° C/min or more and the cooling rate of the feeder head is less than 500° C/min, or (2) the deoxidizing compound from a heated receptacle flows into a die cavity to reduce an oxide film formed on the surface of the molten metal, or (3) introducing a first substance in the cavity which acts to provide the cavity in a non-oxidizing atmosphere and introducing a second substance in the cavity, separate from the first substance, to mix with the first substance to form a deoxidizing compound.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably

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accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

3. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Kuang Y. Lin whose telephone number is 571-272-1179. The examiner can normally be reached on Monday-Friday, 10:00-6:30,.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Thomas X Dunn can be reached on 571-272-1171. The fax phone number for the organization where this application or proceeding is assigned is (703) 872-9306.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-308-0661.

Kuang Y. Lin Primary Examiner Art Unit 1725

1-20-04